

SHORT INTERVAL MANAGEMENT (SIM)

Definition

SIM is a structured system that facilitates the regular reporting of diverse issues, assesses performance, and, most importantly, addresses significant deviations to identify their underlying causes.

Objective

The objective is not to address problems comprehensively but to recognize them and execute priority actions.



Location

SIM must occur where value is generated, specifically at the Gemba (workplace).



Employing visual management

3 categories of information:

- **Upward information:** performance discrepancies, issues, priorities.
- **Top-down information:** overarching guidelines, priorities, corporate communications.
- **Problem Solving:** Plan-Do-Check-Act



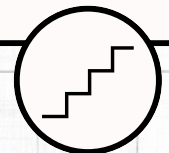
Duration

Fixed duration & Brief interval (~ 15 min)



Animation Tiers

- SIM1: Among teams to guarantee the continuity of operations.
- SIM2: Daily performance metrics of the various teams.
- SIM3: Sector Indicator
- SIM4: Comprehensive performance metric



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